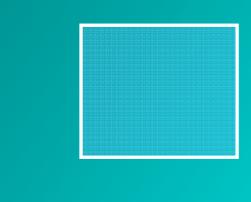
CIDB TECHNICAL OPINION

SUBMITTED TO CIDB MALAYSIA | MAY 2012





PRODUCT
High – Re Formply

APPLICANT Progressive Base Sdn. Bhd.

FOREWORD

Construction Industry Development Board (CIDB Malaysia) is a statutory body enacted under the Act 520 in 1994 (revised 2010). Its mission is to develop Malaysian Construction Industry towards global competitiveness. To support that mission, a number of functions were formulated and one of them is to encourage the improvement of construction techniques and materials. Under that function, CIDB is to carry out assessment and appraisal of innovations of any kind of product and technology related to construction and to publish its finding, in the form of Technical Opinion.

This Technical Opinion will provide a reference to the relevant/interested parties in the construction industry. CIDB assess innovation based on application and evaluation by its Technical Opinion. Applicants may use it as a supporting document for regulatory and approving authorities, architects, engineers and others in dealing with the new products and technologies.

This Technical Opinion was prepared on behalf of CIDB by The Technical Expert Panels on construction products, construction material and technology in Construction Industry. The Technical Expert Panels was set-up by CIDB and its members were drawn from experts that represent relevant sector in the construction industry.

This Technical Opinion has been modelled based on international recommended practice.

CIDB Technical Expert Panel Committee for High – Re Formply

Technical Expert Panel

Ir. Dr. Zuhairi Abd. Hamid	(Chairman)	Construction Research Institute
		of Malaysia. (CREAM)
Dr. Mohamad Omar Mohamad Khaidzir	(Technical Expert Panel)	Forest Research Institute of
		Malaysia. (FRIM)
Associate Prof. Dr. Zaidon Ashaari	(Technical Expert Panel)	Universiti Putra Malaysia (UPM)
Ir. Mohd Azhari Mohd Salleh	(Technical Expert Panel)	Jabatan Kerja Raya (JKR)

Secretariat

Ahmad Hazim bin Abdul Rahim	CREAM
Mohd Termidzi Mohd Ghani	CREAM
Nurulhuda binti Mat Kilau	CREAM
Syed Hazni bin Abd Gani	CREAM
Suhaila binti Abdul Halim	CREAM

GENERAL PROVISIONS

The purpose of this report is to assist respective parties, concerned applicants, granting approval authority and users to decide upon the technical suitability which includes product specifications and applications. This report shall not be considered as an approval.

Special note should be taken of the provisions and limitations set out and the period of validity of the Technical Opinion.

A Technical Opinion is initially given a term of validity of three (3) years from the date of issue in the expectation that, after that period, the subject will no longer be an innovation. The report can be reviewed within the first twelve (12) months. The limitation on the validity of the opinions should not be interpreted as implying a similarly limited life expectancy of the products or system described in the Technical Opinion. However, if experience shows poor overall standard of quality or performance, the Technical Opinion will be withdrawn.

The legitimacy and validity of the Technical Opinion can be verified at office of CIDB Head Office.

CIDB, the Technical Expert Panels shall accept no responsibility for the quality and performance of the products.

This document must not be duplicated in any form without permission from CIDB.

Disclaimer

While every effort is made to ensure accuracy of the information presented in this report, neither the Technical Expert Panels nor its Secretariats or CREAM can accept responsibility for any loss or damage incurred in connection with the use of the contents.

Definition

Technical Opinion Programme: A programme that was initiated by CIDB with the aim to evaluate products,

materials, components or system with regard to, but not limited to IBS. It normally covers wide range of innovative products to be used in local

construction industry

Technical Expert Panel: Individuals selected based on their expertise in civil and structural

engineering, timber engineering, forest products research and development

as well as their experiences in construction industry.

High-Re Formply: A product manufactured from hardwood veneer and using advanced

veneering technology. The base panel surface is laminated with a Phenolic Film and the edges of the panel are coated with a water resistant sealant to

prevent absorption of water.

Phenolic Film: Type of Phenolic Film can either be of smooth or wire mesh texture. The

colour is dark brown with density spread of 125 gsm / 125 gsm (both faces)

or 220 gsm / 220 gsm (both faces)

Abbreviation

CIDB Construction Industrial Development Board
CREAM Construction Research Institute of Malaysia

FRIM Forest Research Institute Malaysia

UPM Universiti Putra Malaysia JKR Jabatan Kerja Raya

PBSB Progressive Base Sdn. Bhd.

MOR Modulus of Rupture
MOE Modulus of Elasticity
EN European Nation

BS EN British Standard of the European Nation

IBS Industrialised Building System

cm centimetre cps centipoise

gsm gram per square metre

kg kilogram
m metre
max maximum
min minimum
mm millimetre
MPa Mega Pascal
N Newton

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1.0 IDENTIFICATION

1.1 Title of Product

High – Re Formply

1.2 Country of Origin

Malaysia

1.3 Date of Evaluation

19th December 2011, 18th January 2012, 23rd February 2012, 10th April 2012

1.4 Purpose

The application of this product is used as phenolic-coated plywood for concrete formwork in IBS system.

1.5 Applicant & Address

Progressive Base Sdn. Bhd. Contact:

No 6, Jalan TUDM, Telephone : 03 – 7847 6227 Kampung Baru Subang, Fax : 03 –7847 6373 40150 Shah Alam, Selangor. Website : www.high-re.com

1.6 Manufacturer & Address

Menawan Wood Sdn. Bhd. Contact:

Lot 515, Jalan Datuk Edward Telephone : 085 – 656 699

Jeli, Piasau Industrial Estate, Fax : 085 – 650 999

98000 Miri, Sarawak.

1.7 Holding Company & Address

Wason Resources Sdn. Bhd. Contact:

No. 6, Jalan TUDM, Telephone : 03-7847 6368 Kampung Baru Subang, Fax : 03-7847 6373

40150 Shah Alam, Selangor. Website : http://www.wasonmalaysia.com/

Note: This Technical Opinion report is issued based on application and documents provided by Progressive Base Sdn. Bhd. and only valid for the product specification rendered during submission. It is the responsibility of the applicant to notify CIDB of any change in the product specification and supplier mentioned in this report.

2.0 DESCRIPTION

2.1 General Description of Product

High-Re Formply is manufactured from hardwood veneer using advanced veneering technology. The base panel surface is laminated with a Phenolic Film and the edges of the panel are coated with a water resistant sealant to prevent absorption of water.

2.2 Element of Product

I. Species

Medium / light hardwood

II. Product Dimension

a) Average density: 680 ± 20 kg/m³

b) Panel size: 1220 mm x 2440 mm (± 1.0 mm per linear metre of edge)

c) Thickness: 18.0 mm (± 0.5 mm)

III. Phenolic Film

a) Type: Smooth or wire mesh

b) Colour : Dark brown

c) Film spread: 125 gsm/125 gsm (both faces) or 220 gsm/220 gsm (both faces)

2.3 Usage Application

High-Re Formply is used as plywood formwork for IBS system in the construction of structural elements such as:

- Shear Wall/ Wall
- Column
- Beam
- Slab

High-Re Formply is claimed to be used in combination with other IBS system formwork providers such as Peri System to form a stronger system formwork panels.

2.4 Product Advantages

- a) High quality concrete finishes which precludes the need for additional work or finishing touches at site.
- b) Exceptionally high re-used rate through easy-to-follow procedures.
- Saving in labour and material arising from repeated usage. (Approximately 20 30 cycles. Refer testimonials letter from clients in Appendix A)
- d) Saving the cost of crane operation and workforce due to lightweight of plywood.

2.5 Usage Limitation

High-Re Formply can be used repeatedly up to 20 to 30 times as claimed by end users in their testimonials (Appendix A).

2.6 Procedure of Proper Preventive Maintenance (Appendix B).

- a. Application of release agent before the first casting job
- b. Cleaning and reapplying of release agent for subsequent uses
- c. Treating of all cut edges with water-sealing paint (ideally, minimum of 2 or 3 layers)
- d. Storage and stacking above ground and under cover against direct sunlight and rain so as to maintain strength and prevent warping.

3.0 BASIS OF APPRAISAL

3.1 Check on Document Received from Progressive Base Sdn. Bhd.

The following documents were received to support the appraisal of the products.

- i. Test report on the material and product testing (Appendix C and Appendix D).
- ii. Testimonial letters from end users (Appendix A).
- iii. EC Certificate of Factory Production Control (Appendix E).

3.2 Technical Visit

Date : 23rd February 2012

Project Name : Platinum Park Phase 3 Project (Naza Tower)

Project Address: Lot 267 and Lot 270, Jalan Stonor,

50450 Kuala Lumpur, Malaysia

Contractor : IJM Construction Sdn. Bhd.

One technical visit to Naza Tower construction site was conducted on 23rd February 2012. The team consisted of nine (9) persons including the Technical Expert Panels and the Secretariat. The purpose of the visit was to determine the actual condition of High-Re Formply applied in building construction.

The technical visit team was accompanied by Mr Hwang Thean Ming, sales representative from PBSB and Mr Fong Kok Foo, Senior Construction Manager from IJM Construction Sdn. Bhd..

According to Mr Fong (personal communication on 23rd February 2012), the product has been used repeatedly up to thirteen (13) storeys for lift core structure, walls, columns and beams for Tabung Haji Tower and Naza Tower. The photographs taken during the site visit are shown in Appendix F.

4.0 MATERIAL: STANDARDS, SPECIFICATIONS AND TESTS.

4.1 Material Standard and Specification

i. Wood species : Medium light hardwood

ii. Density : $680 \pm 20 \text{ kg/m}^3$

iii. Panel size : 1220 mm x 2440 mm (± 1.0 mm per linear metre of

edge)

iv. Thickness : $18.0 \text{ mm} (\pm 0.5 \text{ mm})$

v. No. of plies : 11 vi. Moisture content : 11%

vii. Bonding/Adhesive : WBP (Water-Boiled Proof) / Phenol formaldehyde

viii. Phenolic Film : Type – smooth or wire mesh

: Colour – dark brown

: Density - 125 gsm/125 gsm & 220 gsm/220 gsm

ix. Glueline Shear strength: Approximately 1.5 Mpa

4.2 Type of Tests

- 4.2.1 The following tests have been conducted for the applicant at the Forest Research Institute of Malaysia (FRIM) in accordance with acceptable international standards. The tests include:
 - a) Modulus of Elasticity (N/mm² or MPa)
 - b) Bending strength (N/mm² or MPa)
 - c) Shear strength Glueline (N/mm² or MPa)
 - d) Wood failure (%)
- 4.2.2 The following tests have been conducted for the applicant at Menawan Wood Resources Sdn. Bhd. according to in-house specifications. The tests include:
 - 1. Test on Plywood
 - a) Bonding (N/mm² or MPa)
 - b) Moisture Content (%)
 - c) Soaking (%)
 - d) Density (kg/m³)
 - 2. Test on Phenolic Resin
 - a) Specific Gravity
 - b) Viscosity (cps)
 - c) pH

- d) Temperature (°C)
- e) Gelation Time (minute)
- f) Solid Content (%)

4.3 Additional Test Required

The supplier is to notify CIDB on any additional test required (if any) by fabricator or client.

4.4 Check on Test Report Provided by Progressive Base Sdn. Bhd.

4.4.1. Test on Plywood

The following tests were conducted by Forest Research Institute of Malaysia (FRIM) on 14th December 2011. The sample tested was 18 mm, 13 plies plywood (High-Re Formply) supplied by the applicant.

i. Table 4.1: Plywood Bending Parallel to the Face Grain

Type of test	Standard Used	Average	Standard Deviation	Minimum	Maximum	Unit
Modulus of Rupture (MOR)	EN 310: 1993	77.0	3.80	71.4	82.6	MPa
Modulus of Elasticity (MOE)	EN 310: 1993	9927	171.4	9711	10155	MPa

ii. Table 4.2: Plywood Bending Perpendicular to the Face Grain

Type of test	Standard Used	Average	Standard Deviation	Minimum	Maximum	Unit
Modulus of Rupture (MOR)	EN 310: 1993	77.6	4.91	70.2	84.8	MPa
Modulus of Elasticity (MOE)	EN 310: 1993	8251	219	7840	8516	MPa

iii. Table 4.3: Shear Strength - Glueline

Type of test	Standard Used	Average	Standard Deviation	Minimum	Maximum	Unit
Shear Strength - Glueline	BS EN 314-1: 2004	1.0	0.4	0.5	1.5	MPa
Wood Failure	BS EN 314-1: 2004	47	29	20	100	%

The details of the test results are listed in Appendix C

4.4.2. Test on Plywood

The following tests were conducted by Menawan Wood Sdn. Bhd.. The sample tested was 18 mm, 13 plies plywood (High-Re Formply)

i. Table 4.4: Bonding Test, Moisture Content, Soaking Test and Density

Type of test	Specification (CE Marking Standard)	Average	Minimum	Maximum	Unit
Bonding Test	1	1.513	1.432	1.637	N/mm ²
Moisture content	14 (max)	7.8	7.6	8.7	%
Soaking Test	-	100	100	100	%
Density	400	663	649	671	kg/m ³

4.4.3. Test on Phenolic Resin

The following tests were conducted by Menawan Wood Sdn. Bhd. on 31 January 2012.

ii. Table 4.5: Testing of Phenolic Resin

Type of testing	Specification (In-house Standard)	Results Achieved	Unit
Specific Gravity	1.185 – 1.220	1.200	-
Viscosity	75 – 110	90	cps
рН	12.0 – 13.5	12.0	-
Temperature	30	30	°C
Gelation Time	60 minute	52 minute	minute
Solid Content	41 – 47	43.17	%

The details of the test results are listed in Appendix D

5.0 DESIGN / MANUFACTURING

5.1 Design of High – Re Formply

Not applicable for this product

5.2 Manufacturing Process

The manufacturing flow chart of the product is shown in Appendix G

5.3 QA/ QC Plan

Internal quality check on finished product is claimed to be conducted by Menawan Wood Sdn. Bhd. The Quality Check of Finished Product is shown in Appendix H

6.0 COMPLIANCE TO INTERNATIONAL STANDARDS.

6.1 Standard for Material Tests.

A series of tests and methods were performed for the manufacturer and applicant in accordance with European standards (EN). The standards are listed in Table 6.1:

Table 6.1: European standards test for plywood

Type of tests	Standard	Agency that performed the test or method
Sampling method	EN 326 – 1 Wood-based panels – Sampling, cutting and inspection. (Part 1: Sampling and cutting of test pieces and expression of test results)	Methods followed by FRIM for specimens supplied by applicant
Modulus of Elasticity (MOE)	BS EN 310: 1993 Wood-based panels. Determination of modulus of elasticity in bending and of bending strength	
Modulus of Rupture (MOR)	BS EN 310 : 1993 Wood-based panels. Determination of modulus of elasticity in bending and of bending strength	Methods followed by FRIM for specimens supplied by applicant
Shear strength - Glueline	BS EN 314-1: 2004 Plywood. Bonding Quality. Test Methods.	
Wood failure	BS EN 314-1 : 2004 Plywood. Bonding Quality. Test Methods.	
Bonding Test	EN 314 Plywood – Bonding Class 3	
Density	EN 323: 1993 Wood-based panels. Determination of density.	Methods followed by Menawan Wood Sdn. Bhd

Type of tests	Standard	Agency that performed the test or method		
Moisture content	EN 322 : 1993			
	Wood-based panels. Determination of moisture content.	Methods followed by Menawan Wood Sdn. Bhd		
Structural plywood in external conditions	EN 636 – 3 S			
	Plywood specifications	Out "Seed a least and the DNATDADA		
Structural plywood in internal humid	EN 636 – 2 S	Certificate issued by BM TRADA for specimens supplied by		
conditions	Plywood specifications	Menawan Wood Sdn. Bhd		
Structural plywood in internal dry conditions	EN 636 – 1 S	- (Appendix E)		
,	Plywood specifications			

7.0 VALIDITY OF OPINION

7.1. Condition

The Technical Opinion Report given herein is based on the experiences of the Technical Expert Panels. The recommendations are based on and limited to the available information provided by applicant including visual inspection on the utilisation of the product on site, and test reports from accredited laboratories.

The recommendations are also based on and limited to the available information provided by applicant and during interview between the Technical Expert Panel and representatives from the applicant on 18th January 2012 and also on site interview during the visual inspection of the product at the construction site on the 23rd February 2012. In addition, the information was also made available through test reports provided by accredited laboratories.

7.2. Recommendations from Technical Expert Panels

A few additional recommendations have been raised by Technical Expert Panels. The recommendations are as follows:

a) Product catalogue recommendations:

 The term 'Average Ultimate Value' must be added for Modulus of Elasticity (MOE) and Modulus of Rupture (MOR) value for correct engineer's future reference.

- ii. The term 'glueline' must be added to the sentence 'shear strength' to clarify the type of shear strength tested for plywood.
- iii. The term 'Film Spread' must be added to the word Density for Phenolic Film i.e. Density (Film Spread): 125 gsm / 125 gsm and 220 gsm / 220 gsm.
- iv. The applicant should prepare a complete handling, application and maintenance guide booklet for users to follow so as to maximise the panel's structural integrity. This guide should lay out the need to protect the panels against direct and prolonged rain and sunshine, the application of special release agent to ease dismantling of formwork from hardened concrete and the method to repair small damages to panels such as tearing of vinyl overlay during dismantling process.
- v. The reusability claim of the product (or any amount, depending on work contractor) should be substantiated with a log book or document of support for future promotional brochure.
- vi. Test report does not include test results for Panel Shear and Rolling Shear where these values are important for engineering design calculation. The shear values provided in the test report are only for glueline shear strength.

7.3. Withdrawal

Non-compliance to any International Standard related to this product will lead to withdrawal of this Technical Opinion.

7.4. Term of Validity

The recommendation is valid for three (3) years from the issuance of this Technical Opinion Report subject to the validity of the existing Test Certificates. This report is valid from May 2012 to April 2015.

8.0 APPROVED OPINION ABSTRACT

The Technical Expert Panels concludes that High-Re Formply is an advanced panel product as compared to normal plywood panel for formwork fabrication intended for reinforced concrete moulding. Even though it was claimed that the product can be reused up to 20 - 30 times, the claim is yet to be realistically proven since it cannot be ascertained with just a single short site visit.

However, based on visual judgement of the finished structural elements, such as walls, columns and beams, it was evident that the final concrete surface was smooth and would only need minimal finishing to look presentable

The product is used with other formwork system such as DOKA or PERI for horizontal under support of the panels. It is also suitable to be used for "automatic climbing" type of formwork system due to its immediate reusability.

Based on the majority of testimonials given by end users, it is advised that the reusability count of the product should be limited up to 30 times.

Ir. Dr. Zuhairi Abd. Hamid

Chairman

Technical Expert Panel

Dr. Mohamad Omar Mohamad Khaidzir

Im from di

Technical Expert Panel

Associate Prof. Dr. Zaidon Ashaari

Technical Expert Panel

Ir. Mohd Azhari Mohd Salleh

Technical Expert Panel

9.0 REFERENCES

Internet

1	www.high-re.com		(12 December 2011)
2	http://www.wasonmalay	<u>/sia.com/</u>	(15 January 2012)
3	http://www.bsigroup.com	<u>m/</u>	(23 January 2012)
4	http://www.bmtrada.com	<u>n/</u>	(5 February 2012)
5	PBSB. (2011 a).	Testimonial Let	ter from IJM Construction Sdn. Bhd.
6	PBSB. (2011 b).	Testimonial Let	ter from Putra Perdana Construction Sdn. Bhd.
7	PBSB. (2011 c).	Testimonial Let	ter from CWC Construction Sdn. Bhd.
8	PBSB. (2011 d).	Testimonial Let	ter from Jurustra Bumibina Sdn. Bhd.
9	PBSB. (2011 e).	Diagram of Pro	duction Process
10	PBSB. (2011 f).	Quality Control	Plan of Finished Product
11	PBSB. (2011 g).	High-Re Formp	ly Catalogue
12	PBSB. (2011 h).	EC Certificate f	rom BM TRADA
13	PBSB. (2011 i).	Film Face Plyw	ood Test Report from Menawan Wood Sdn.
		Bhd.	
14	PBSB. (2011 j).	Plywood Test F	Report from Forest Research Institute of
		Malaysia.	
15	PBSB. (2011 k).	Resin Test Rep	ort from Menawan Wood Sdn. Bhd.

APPENDIX A

TESTIMONIALS LETTER

- 1) IJM Construction Sdn Bhd
- 2) Putra Perdana Construction Sdn Bhd
- 3) CWC Construction Sdn Bhd
- 4) Jurustra Bumibina Sdn Bhd

IJM IJM

07 July 2011

CONSTRUCTION SDN BHD

(195650-H)

Wisma IJM, Jalan Yong Shook Lin 46050 Petaling Jaya Selangor Darul Ehsan, Malaysia Tel: 603-7958288 Fax: 603-79529858 E-mall: ijm@ijm.com http://www.ijm.com

TO WHOM IT MAY CONCERN

CADANGAN PEMBANGUNAN SATU BLOK PERDAGANGAN BERCAMPUR 42 TINGKAT TERDIRI DARI HOTEL 17 TINGKAT (361 BILIK), APARTMENT SERVIS 4 TINGKAT (38 UNITS) DAN RUANG PEJABAT (13 TINGKAT) TERMASUK TINGKAT MEZANIN, 1 TINGKAT "LOWER GROUND" DAN 2 TINKAT TEMPAT LETAK KERETA BAWAH TANAH DI ATAS LOT 70, 71 & 89, JALAN PINANG, SEKSYEN 58 DALAM BANDARAYA KUALA LUMPUR (GRAND HYATT HOTEL, KUALA LUMPUR)
-HI RE FORMPLY

This is to certify that the above Project had used HI RE FORMPLY with the following System Formwork:-

- a) Column Form _ PERI System Formwork
- b) Table Form PERI System Formwork
- c) Lift Core Wall Form Aluma System Formwork

We hereby with to confirm that HI RE FORMPLY have lasted 30 to 40 times uses and we are very satisfied with the performance, compared to using normal plywood with conventional timber which requires lots of replacement, and incurred downtime, additional labour and created excessive rubbish to be cleared.

Your faithfully

IJM CONSTRUCTION SDN BHD

BEH LALSENG

Sr Project Manager

LSY/clw



PUTRA PERDANA CONSTRUCTION Sdn Bhd

(A Subsidiary of PUTRAJAYA FERDANA BERHAD)

(158402-A)



Date: 13 DEC 2010

PROJECT: Platinum Park-Phase 1, Jalan Stonor, KL. CONTRACTOR: Putra Perdana Const. Sdn. Bhd.

PRODUCT: HI RE FORMPLY

To Whom It May Concern

We hereby wish to confirm that for this job, we have used HI RE FORMPLY with the following System Formwork below:-

a) Table Form - PERI System Formwork

We hereby wish to confirm that HI RE FORMPLY have lasted more than 20 to 30 times and we are very satisfied with

HI RE FORMPLY instead of using the normal plywood with conventional timber which requires a lot of replacement which

will cost downtime, additional labour and alot of rubbish to be cleared.

Best Regards

Putra Perdana Const Sdn. Bhd.

Tower Platinum Park

Project Manager: Mr. Thong Fook Fun











CWC CONSTRUCTION SDN BHD (Co.No. 741184-H)

C16-17, Block C, Taman Serdang Perdana, 43300 Seri Kembangan, Selangor Darul Ehsan, Malaysia. Tel: 03-8943 1292 Fax: 03-8943 1292

Date: 08 July 2011

PROJECT: BANGUNAN KEMENTERIAN PERUMAHAN DAN KERAJAAN TEMPATAN, PUTRAJAYA (4G10)

CONTRACTOR: CWC CONSTRUCTION SDN BHD

PRODUCT: HI-RE FORMPLY

To Whom It May Concern:

We hereby wish to confirm that for this job we have used HI RE FORMPLY with the following System Formwork below:-

a) Column Form

: Doka System Formwork

b) Table Form

: Doka System Formwork

c) Lift Core Wall Form: Doka Climbing Formwork

We hereby wish to confirm that HI RE FORMPLY have lasted around 20-30 cycle times and we are very satisfied with HI RE FORMPLY.

Best Regards,

CWC Construction Sdn Bho

Project Manager: Mr. Ch



JURUSTRA BUMIBINA SDN BHD (572817-H)

Date: 05th JUL 2011

PROJECT: LOT G, KL SENTRAL.

CONTRACTOR: JURUSTRA BUMIBINA SDN. BHD.

PRODUCT: HI RE FORMPLY

To Whom It May Concern

We hereby wish to confirm that for this job, we have used HI RE FORMPLY with the following System Formwork below:-

- a) Column Form PERI System Formwork
- b) Table Form PERI System Formwork
- c) Lift Core Wall Form PERI System Formwork

We hereby wish to confirm that HI RE FORMPLY have lasted more than 30 to 40 times and we are very satisfied with

HI RE FORMPLY instead of using the normal plywood with conventional timber which requires a lot of replacement which

will cost downtime, additional labour and alot of rubbish to be cleared.

Best Regards,

JURUSTRA BUMIBINA SDN. BHD.

Director: Mr. Wong Chin Fung

APPENDIX B

PRODUCT CATALOGUE & PICTURES OF PRODUCT

HIGH-RE FORMPLY

-The Obvious Choice for System Formwork

Strong, Durable, Economical, Environmental

HIGH-RE FORMPLY is manufactured from selected hardwood veneers and using advanced veneering technology, High-Re Formply gives a higher strength to load impact, is stable and sturdy, durable and economical besides being environmentally-friendly as it can be re-used dozens of times with good site practice. The base panel surface is laminated with a Phenolic Film and the edges of the panel are coated with a water resistant sealant to prevent absorption of water.

Technical Information

Specie : Medium Light Hardwood.

Density : 680 ± 20 kg/m3 (EN 323 : 1993)

Panel Size : 1220mm x 2440mm (± 1.0mm per linear metre of edge)

Thickness : 18.0mm (± 0.5mm)

No of Plies : 11 Plies

Moisture content : 11% (EN 322 : 1993)

Bonding / Adhesive : WBP (Water-boil proof) / Phenolic Formaldehyde

Standard : EN 314 Plywood - Bonding Class 3

Phenolic Film : Type : Smooth or Wiremesh

Colour : Dark Brown

Density : 125 gsm / 125 gsm and 220 gsm / 220 gsm

MOE (EN 310: 1993) : Approx 6,000 Mpa (Bending paralled to face grain)

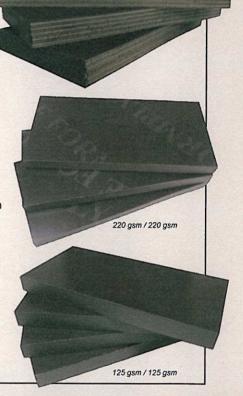
: Approx 7,400 Mpa (Bending perpendicular to face grain)

MOR (EN 310: 1993) : Approx 54.45 Mpa (Bending paralled to face grain)

: Approx 64.00 Mpa (Bending perpendicular to face grain)

Shear strength : Approx 1.5 Mpa

(Quotation available upon request for other thicknesses and for heavier gsm on the film, Anti-skid or Wire-meshed on 1 side.)









Technical information of the product is for general guidance only and therefore does not form any legal contract, to the best of our knowledge, all information are correct at the time of printing.

For more details, please contact:

Progressive Base Sdn Bhd (673887 - H)

No. 6, Jalan TUDM, Kampung Baru Subang, 40150 Shah Alam, Selangor Darul Ehsan, Malaysia.
Tel: +603-7847 6227 / 6230 /6273 / 6275 / 6368 (Hunting) Fax: +603-7847 6373 Email: progressivebase@gmail.com







Technical Information

Wood species

: medium light hardwood

Density

: 680 +/- 20 kg/m3 (EN 323 :

1993)

Panel size

: 1220 mm x 2440 mm (+/- 1.0

mm per linear metre of edge)

Thick ness

: 18.0 mm (+/- 0.5 mm)

No. of Plies

: 11

Moisture content

11% (EN 322 : 1993)

Bonding/Adhesive

: WBP (Water-Boiled Proof)/

Phenolic Formaldehyde

Standard

: EN 314 Plywood - Bonding

Class 3

Phenolic Film

: Type - smooth or wire mesh

Colour - Dark brown

Density - 125 gsm/125gsm &

200 gsm/220 gsm

MOE (EN 310: 1993)

Approx. 6,000 Mpa (bending

parallel to face grain)

Approx. 7,400 Mpa (bending

perpendicular to face grain)

MOR (EN 310: 1993)

Approx. 5445 Mpa (bending

parallel to face grain)

Approx. 64.00 Mpa (bending

perpendicular to face grain)

Shear strength

Approx. 1.5 Mpa

Note: (a) Above technical information is for general guidance only and, to the best of our knowledge, is correct at the time of printing.

(b) Other thicknesses, heavier gsm on film, anti-skid or wire-meshed on one side, available upon request.





For more information, please contact:

Progressive Base Sdn Bhd

Tel: +(6)03- 7847 6227 / 6230 / 6273 / 6275 /6368 (Hunting) Fax: +(6)03-7847 6373

Email: progressivebase@gmail.com

B.

HIGH-RE FORMPLY for Quality Formwork

Using proven and advanced veneering technology, HIGH-RE FORMPLY panel moulds are constructed from multiple plies of medium light hardwood for casting/formwork., i.e., for walls, columns and tables/slabs. Whatever the application, HIGH-RE FORMPLY is characterised by features of:

- · solidity and strength, with high load-bearing and load-impact capabilities;
- · stability and sturdiness in structure and
- · durability, in its capability for repeated usage.

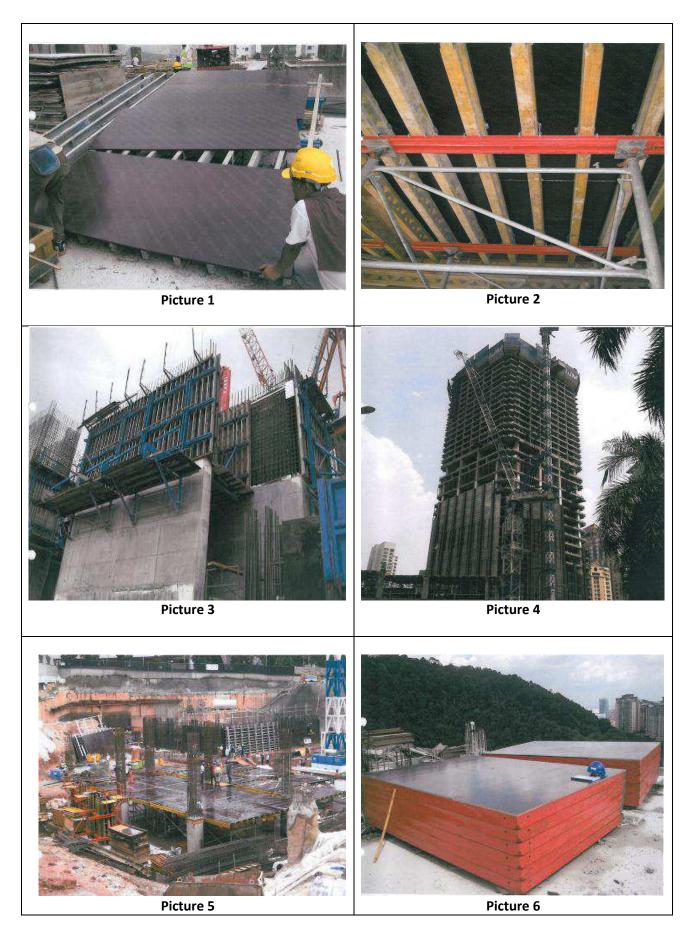
Water absorption or ingress is prevented by laminating the surface of the base panel with a phenolic film under high pressure and coating of the panel edges with water-resistant sealant.

In building construction formwork, all of the above translates into real cost-benefit advantages accruing from HIGH-RE FORMPLY, i.e.,

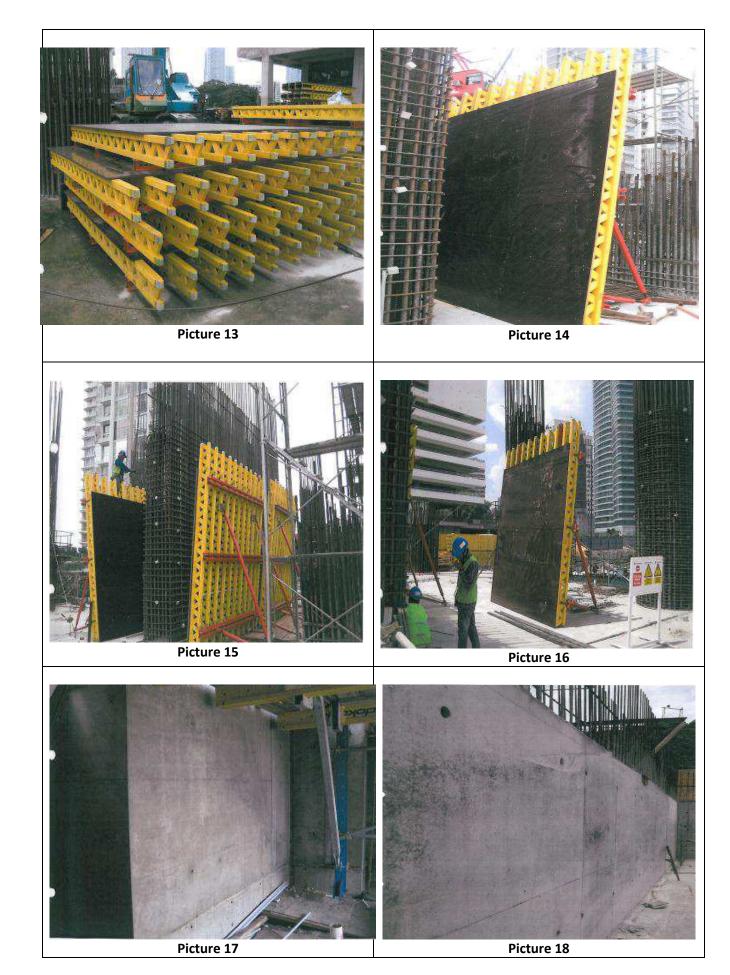
- > high quality concrete finishes which precludes the need for additional work or finishing touches at site;
- exceptionally high re-use rate through practice of easy-to-follow procedures of proper preventive maintenance, viz.,
 - application of release agents BEFORE the first casting job:
 - cleaning and oiling for subsequent uses;
 - treating of all cut edges with water-sealing paint (ideally, minimum of 2 or 3 layers)
 - storage/stacking above ground and under cover against direct sunlight and rain so as to maintain strength and prevent warping.
 - savings in labour and materials arising from repeated usage.



APPENDIX B: PICTURES OF PRODUCT (HIGH RE FORMPLY)







APPENDIX C

TEST REPORT

from Forest Research Institute of Malaysia (FRIM)

- 1. Plywood Bending Parallel to the Face Grain.
- 2. Plywood Bending Perpendicular to the Face Grain.
- 3. Shear Strength



INSTITUT PENYELIDIKAN PERHUTANAN MALAYS A

Forest Research Institute Malaysia (FRIM) 52109 Kepang, Selangar Darul Ehsan Tel: 603-6279 7000 Fex: 600-6273 1316 Website: www.frim.gov.my



Rujukan kami: FRIM 394/490/5/4 Klt. 11 (70) Rujukan tuan:

Tarikh: 14 Disember 2011

PROGRESSIVE BASE SDN. BHD. No. 6, Jalan TUCM Kampung Baru Subang 40150 Shah Alam, Selangor Darul Ehsan

Tuan,

LAPORAN UJIAN

Merujuk kepada perkara di atas dan email dari Syarikat Wason Resources Sdn. Bhd. bertarikh 5 Disember 2011 serta satu (1) set sampel *HIGH-RE FORM PLYWOOD (18 mm)* yang diterim a pada tarikh yang sama. Bersama-sama ini disertakan laporan ujian terhadap sampel tersebut yang telah diuji untuk ujian *bending strength* mengikut Piawaian British (*British Standard*).

Sekian, terima kasih.

"BERKHIDMAT UNTUK NEGARA"

Saya yang menurut perintah,

DR. RAHIM BIN SUDIN

B/p Ketua Pengarah

FRIM



Makmal Ujian Komposit Kayu Bahagian Keluaran Hutan Inst. Penyelidikan Perhutanan Malaysia 52109 Kepong, Selangor Darul Ehsan (Tel: 03-62797310, Fax: 03-62804620)



INSTITUT PENYELIDIKAN PERHUTANAN IACLAYS

Forest Research Institute Malaysic (FRIA) 52109 Kepong, Selangor Darul Ehsan Tel: 803-8279 7000 Fex: 808-8278 13 14

Websta: www.fin.gov.mi



Our reference: FR M 394/490/5/4 Klt. 11 (70)

Your reference:

Date: December 14, 2011

TEST REPORT

Job No.: 149/11

This report consists of 2 pages

Page 1 of 2

This report is neither a certificate of quality nor an approval certificate. This report only covers samples supplied by the customer to be tested a FRIM. Wood Composite Testing Laboratory is not responsible in the selection of samples for testing. This report or any part of it cannot be published or used for any other purposes except with the permission from FRIM.

CUSTOMER

Name and Address

PROGRESSIVE BASE SDN. BHD.

No. 6, Jalan TUDM Kampung Baru Subang

40150 Shah Alam, Selangor Darul Ehsan

SAMPLE DESCRIPTION

WCTL Series No.

3691211

Manufacturer:

MENAWAN WOOD SDN. BHD.

Date received:

3 August 2011

Sampling:

EN 326-1

Standard used:

BS EN 310:1993

Production date:

09/05/2011

Batch No .:

10652011

Ref:

PBSB/MW/042011

Product:

18mm High-Re Formplywood

The remaining of samples will be disposed after testing has been carried out.

Prepared by

Rozaida Latip

Assistant Research Cifficer

Approved by

Dr. Rahim Sudin

Director of Forest Products Division



INSTITUT PENYELIDIKAN PERHUTAKAN MI LAYSE Forest Research Institute Malaysia (FRIV)

52109 Kepong, Selangor Darul Ehsen Tel: 803-8279 7000 FEX: 811-8273 1317

Website: www.ufim.goury



Our reference: FRIM 394/490/5/4 Klt. 11 (70)

Your reference:

Date: December 14, 2011

TEST REPORT

Job No.: 149/11

This report consists of 2pages

Page 2 of 2

This report is neither a certificate of quality nor an approval certificate. This report only covers samples supplied by the customer to be tested at FRIM. Wood Composite Testing Laboratory is not responsible in the selection of samples for testing. This report or any part of it cannot be published or used for any other purposes except with the permission from FRIM.

TEST RESULTS

Bending parallel to the face grain

Product: 18mm High-Re	MOR	MOE
Formplywood	(MPa)	(MPa)
.1 -	73.3	9711
2	82.6	9840
3	78.4	10155
4	71.4	9975
5	76.9	9995
6	79.1	9735
7	74.2	10151
8	80.2	9856
Average	77.0	9927
Std. Deviation	3.80	171.4
Minimum	71.4	9711
Maximum	82.6	10155

Rending perpendicular to the face grain

Product: 18mm High-Re	MOR (MDe)	MOE (MPa)
Formplywood	(MPa)	(IVIFA)
1	84.8	8447
2	79.6	7840
3	80.6	8209
4	81.0	8220
5	73.2	8516
6	73.3	8325
7	70.2	8069
8	77.9	8379
Average	77.6	8251
Std. Deviation	4.91	219
Minimum	70.2	7840
Maximum	84.8	8516

Prepared by

Rozaida Latip

Assistant Research Officer

Approved by

Dr. Rahim Sudin

Director of Forest Products Division

ISO 9001:2008 Certified

Makmal Ujian Komposit Kayu Bahagian Keluaran Hutan Inst. Penyelidikan Perhutanan Malaysia 52109 Kepong, Selangor Darul Ehsan (Tel: 03-62797310, Fax: 03-62804620)

NRE

INSTITUT PENYELIDIKAN PERHUTANAN MALAYSIA

Forest Research Institute Malaysia (FRIM) 52109 Kepong, Selangor Darul Ehsan Tel: 603-6279 7000 Fax: 603-6273 1314



http://www.frim.gov.my

MS ISO 9001 : 2000 CERTIFIED

Our reference: FRIM 394/490/5/4 Klt. 10 (38)

Your reference:

Date: August 23, 2011

TEST REPORT

Dans C of C
Page 6 of 6
rtificate. This report only covers samples supplied by the
ory is not responsible in the selection of samples for testing

TEST RESULTS

Table 3: Shear strength value for Plywood tested according BS EN314-1:2004 (Pre-treatments 5.1.3)

Product: 18mm High-Re Formply (13 plies)

Sample	Shear strength (MPa)	Wood Failure (%)
1	1.3	80
2	1.1	80
3	0.7	20
4	1.4	100
5 _	0.7	20
6	1.3	60
7	1.2	40
8	1.5	40
9	0.5	20
10	0.7	20
11	0.5	40
Average	1.0	47
Std. Deviation	0.4	29
Minimum	0.5	20
Maximum -	1.5	100

Prepared by

Rozaida Latip

Assistant Research Officer

Approved by

Dr. Rahim Sudin

Head of Biocomposites and Wood

Protection Program

Makmal Ujian Komposit Kayu Bahagian Keluaran Hutan Inst. Penyelidikan Perhutanan Malaysia 52109 Kepong, Selangor Darul Ehsan (Tel: 03-62797310, Fax: 03-62804620)

APPENDIX D

TEST REPORT

from Menawan Wood Sdn. Bhd.

- Bonding Test, Moisture Content,
 Soaking Test and Density
- 2. Testing of Phenolic Resin

MENAWAN WOOD SDN. BHD.

(No. Syarikat: 673696-X)

Lot 515, Jalan Datuk Edward Jeli, Piasau Industrial Estate, 98000 Miri, Sarawak, Malaysia.

Tel: 6-085-656699 Fax: 6-085-650999 FILM FACE PLYWOOD - HI RE FORMPLY

SUMMARY LABORATORY TEST REPORT

PRODUCT	SPEC	PRODUCT SPECIFICATION	THICK	NESS	THICKNESS OF VENEER	CE MARKING STANDARD	RD	
Type of Plywood		Film Face	Total Ply		13	Moisture Content Test		Max 14%
Production Date		18-6-2011	Face		1.5	Bonding Test	l	1 N/MM ²
Size		18mm	S/C		1.5 x 6	Bending Test	·	F 20, E 20
Glue Type		22-6-2011	2		1.5 x 5	Density	١	400 KG/M ³
Testing Date	١		Back		1.5	JAS STANDARD		
						Soaking Test	••	Area Delaminasi Max 25mm

TEST TEST TEST	(%) (KG/M³)	9 100 537.221	100 493.657	100 509.561	3 100 495.248	5 100 533.127	100 537.221	100 493.657	100 513.7628	S PASS PASS
CONTENT TEST	(%)	11.79	11.42	10.41	10.73	11.35	11.79	10.41	11.14	PASS
TEST	(N/MM^2)	1.480	1.461	1.432	1.555	1.637	1.637	1.432	1.513	PASS
BENDING	(N/MM^2)	F20, E40		-	Ţ	PASS				
CEMENT TEST	1	Film In Good Condition		1	я	PASS				
NaOH TEST	1	3	3	3	3	3	3	3	ı	PASS
Type of Test	No. of Panel	_	2	3	4	2	MAX	NIW	AVERAGE	JUDGEMENT

Explanation For Bending Test

1. Modulus of Elasticity (E)

The modulus of elasticity E_{m} (in $\mathsf{N/mm}^2)$

 $n = \frac{I_3(F_2 - F_1)}{4 \text{ bt}^3 (a_2 - a_1)}$

Formula:

2. Bending Strength (F)

 $f_{\rm m} = 3 F_{\rm max} / 1$

<u>Kemarks:</u>
PLEASE REFER TO ATTACHMENT FOR REFERENCE.

DATE	: 1-2-2012	2	PAGE	of
SECTION	Laboratory	RESIN TEST REPORT		
SHIFT	: A	5		

 TYPE OF RESIN
 : /huro/
 TEST NUMBER
 :

 DATE RECEIVED
 : 31 - 1 - 30/2
 SUB CONTRACTOR
 :

 TEST DATE
 : 31 - 1 - 30/2
 NETT WEIGHT
 :

1. SAMPLE TEST RESULT

NO	TYPE OF TEST	PASSING STANDARD	TESTING RESULT	JUDGEMENT
1	SPECIFIC GRAVITY	1.185 2 1.200	1.200	Passed
, , 2	VISCOSITY	75 2 110 CPS	95 aps	Passed
3	рН	12.0 2 13.5	12:0	Passed
- 4	TEMPERATURE	30°C	30°C	Passed
5	GELATION TIME	1 jam	52 minit	Passed
6	SOLID CONTENT	41 - 47%	43.17%	Passed
7	FREE FORMALIN	_	-	

TEST STATUS:

PASSED/ ACCEPTED

B. FAILED/REJECTED

2. RETESTING RECORD

NO	TYPE OF TEST	TESTING RESULT	JUDGEMENT
1	SPECIFIC GRAVITY		
2	VISCOSITY	y a la l	
3	рН		
4	TEMPERATURE		
5	GELATION TIME	8	
6	SOLID CONTENT		
7	FREE FORMALIN		

RETESTING RESULT:

A. PASSED / ACCEPTED

B. FAILED/REJECTED

REMARK:								

Prepared By;

- | - |

Acknowledged By;

QC Superintendent

Approved By:

MWSB/QC/028

QC Laboratory

APPENDIX E

EC CERTIFICATE

from BM TRADA Certification





EC Certificate of Factory Production Control 1224-CPD-0182

In compliance with the Directive 89/108/EEC of the Council of European Communities of 21 December 1988 on the approximation of laws, regulations and administrative provisions of the Member States relating to the construction products (Construction Products Directive - CPD), amended by the Directive 93/68/EEC of the Council of European Communities of 22 July 1993, it has been stated that the construction product

Phenol-Formaldehyde Bonded Structural Plywood

for the intended use as

Structural plywood in external conditions (EN 636-3 S) complying with EN 636 Structural plywood in internal humid conditions (EN 636-2 S) complying with EN 636 Structural plywood in internal dry conditions (EN 636-1 S) complying with EN 636 All with formaldehyde class E1

produced by the manufacturer

Menawan Wood Sdn Bhd (Co No. 673696-X)

Head Office Lot 515, Jalan Datuk Edward Jeli Piasau Industry Estate 98000 Miri, Sarawak Malaysia Factory LPF 0018 Sungai Seping Kapit Sarawak Malaysia

is submitted by the manufacturer to the initial type-testing of the product and a factory production control and that the approved body BM TRADA Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard

EN 13986:2004

were applied.

Particular conditions applicable to the use of the product are given in additional information available from the manufacturer of their agent.

03 August 2009 Date of Initial Registration 03 August 2011 Date of Last Issue 02 August 2012 Date of Expiry

+ and but

Signed on behalf of BM TRADA Certification Ltd.

Product Certification Manager

Position.

Newspay, SM TRACA Confidence Ltd., Stocking Lane, Hyghender Valley, High Wydonde, Bucke, HPH ANO, UK. Par confidence of the confidence places with elect defined som.



APPENDIX F

SITE VISIT PHOTOS

Date : 23rd February 2012

Project Name : Platinum Park Phase 3

Contractor: IJM Construction Sdn. Bhd.

APPENDIX F: SITE VISIT PICTURE



<u>Picture 1:</u>
Platinum Park Phase 3 (Naza Tower) construction site



High-Re FormPly used in conjunction with other formwork system i.e: PERI Formwork.



<u>Picture 3:</u>
High-Re FormPly is used in building lift core for Tabung Haji Tower.



<u>Picture 4</u>: Final concrete surface using High-Re FormPly indicates smooth surface with minimal finishing required.



Picture 5:
Plywood residual is clearly seen from the final concrete surface that used normal quality plywood as compared to High-Re FormPly in Picture 4.



<u>Picture 6:</u> Group photo taken with Mr Hwang from Progressive Base Sdn Bhd.

APPENDIX G

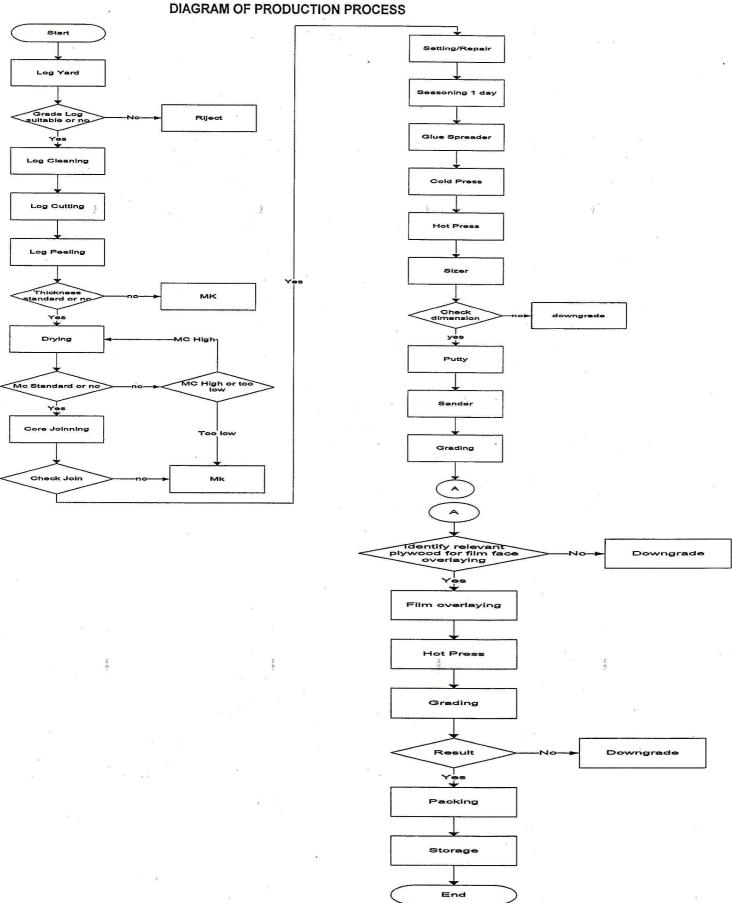
DIAGRAM OF PRODUCTION PROCESS

MENAWAN WOOD SDN. BHD.

(No. Syarikat: 673696-X)

Lot 515, Jalan Datuk Edward Jeli, Piasau Industrial Estate,

98000 Miri, Sarawak, Malaysia. Tel: 6-085-656699 Fax: 6-085-650999



APPENDIX H

QUALITY CHECK ON FINISHED PRODUCT

MENAWAN WOOD SDN. BHD.

(No. Syarikat: 673696-X)

Lot 515, Jalan Datuk Edward Jeli, Piasau Industrial Estate, 98000 Miri, Sarawak, Malaysia.

Tel: 6-085-656699 Fax: 6-085-650999

Incoming Raw Material

~ Film Face

When the raw material (Film Face) arrive to factory, first will check the expire date of manufacturing and keep it at cool place with temperature room 20-21 °C

~ Resin Phenol

Test

: Solid Content

: pH

: Specific Gravity

: Poise : Gel Time

Supplier of raw material

- ~ Film face
- Dongwha
- Store Enso
- ~ Phenol
- Shin Yang Chemical Sdn. Bhd.
- (f). Now at Menawan Wood Sdn. Bhd. got the JAS, CARB and Ce Marking Certificate.
- (g). 1- Hadi Purnomo (Superintendent QC)
 - 2 Suwito (Superintendent QC)

Quality Check On Finish Product

- Film face plywood will be graded according to the product specification or standard.
- The grading staff will separate the film face plywood according to the respective grades.
- After grading process, QC staff will choose at least 2 bundle the film face plywood to regrade again and the quantity of regrade were depend to the volume production.
- Every defect on film face plywood will record at the form where create by QC Dept and calculate the quality of the that day production.

DECLARATION

THIS IS TO CERTIFY THAT THE INFORMATION/STATEMENT GIVEN IN THIS FORM ARE CORRECT TO MY KNOWLEDGE.

for Menawan Wood Sdn Bhd

APPENDIX I

WASON (MALAYSIA) COMPANY PROFILE

WASON GROUP OF COMPANIES

Wason group of companies comprises three companies mainly:-

1) Wason (Malaysia) Sdn. Bhd - Holding Company

Incorporated: 5th December 1988

2) Wason Resources Sdn. Bhd. - Trading Company

Incorporated: 11th November 1986

3) **Shinemakers Sdn. Bhd**. - Property Investment Company

Incorporated: 15th September 1994

4) **Progressive Base Sdn. Bhd.** - Trading Company

Incorporated: 02nd December 2004

Company Details:-

Address of the companies: - No: 6, Jalan TUDM, Kampung Baru Subang

40150 Shah Alam, Selangor Darul Eshan. Tel: 603-7847 6227/6230/6273/6368 (Hunting)

Fax: 603-7847 6373

E-mail: info@wasonmalaysia.com

Bankers: - OCBC Bank - Damansara Utama Branch

Alliance Bank – Subang Jaya Branch

Director & Shareholders: - Chua Choy Guan - Managing Director

Ong Meng Lim - Director

Ooi Pitt Lock - Executive Director

GROUP BUSINESS ACTIVITIES:-

- 1) Wason (Malaysia) Sdn. Bhd. is the group Holding Company and is involved in providing management services to the member of the group.
- 2) Wason Resources Sdn. Bhd. is a Trading Company of Plywood, Medium Density Fibre Board, Particleboard, Timber Products and Building Materials.

The company is a member of the Persatuan Pekilang Panel Malaysia (The Malaysian Panel-Products Manufacturers Association) and holds an export licence from Lembaga Perindustrian Kayu Malaysia under Registration No: T/E-3119/06/2009 (PSU).

Wason Resources Sdn. Bhd. have been exporting our panel products to Australia, New Zealand, Middle East, China and other Asean countries for the past 20 years.

Wason Resources Sdn. Bhd. also imports Plywood from Finland and East European countries, and Timber from East Europe, Canada and Australia.

In the local market area, we are stockist for the whole range of panel boards and timber products. We sell to wholesalers and distributors and direct to the furniture manufacturers and contractors.

Wason Resources Sdn. Bhd. representing a European Group selling the above for construction, oil and gas industries.

Our principal is from Czech Republic and this Scaffold Board is accepted and widely used in Europe and the Middle East.

We attached our sales organization chart and job references for significant projects.

- 3) Shinemakers Sdn. Bhd. is a Property Investment Company holding industrial warehouses for the purpose of collecting rents. At present the company and its associates hold 8 industrial warehouses and offices.
- 4) Progressive Base Sdn. Bhd. is a Trading Company of Plywood, Medium Density Fibre Board, Particleboard, Timber Products and Building Materials.

Progressive Base Sdn. Bhd. is a Sole Agent for High-Re Formply which is widely use in construction sites. High-Re Formply is a very strong, stable durable with high reuses and is the obvious economical choice for system formwork such as Column Form, Wall Form, Climbing Wall Form and Table Form and also OSB Panel for usage: Interior Design, Crating / Packing, Shingle Roofing, Flooring (Base), Bracing, Furniture (Sofa), Shelving in Warehouses.

